

DEC-TECHNICAL BULLETIN



Bulletin No: TB032 Version: v.01

Effective Date: 2020-08-14

Subject: Dec-Tec Adhesive – WBA 100 FORMULATION CHANGE

- Product Pre-Installation Installation Repair Maintenance Other
 External Internal Use Internal Use Only

Target Audience: Dec-Tec Distributors, Dec-Tec Professionals, Installers, Territory Builders, Manufacturer Representatives, Customer Service Representatives.

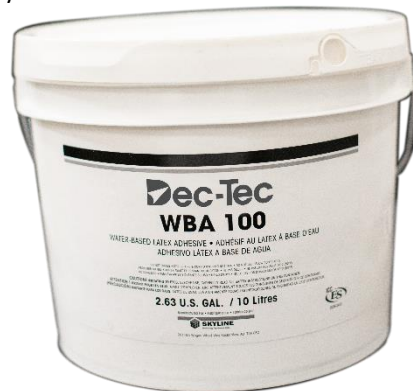
Reason for Bulletin: Announcing the Dec-Tec WBA 100 formulation change.

Details:

Dec-Tec Item No. 2.0015 Dec-Tec Water Based Adhesive (WBA) 100 2.5 Gallon

Skyline Building Systems Inc. (SBS) was notified in August of 2019 that its manufacturer of Dec-Tec WBA 100 would be looking to change the formulation in August of 2020.

It may take a few months from the date of this Technical Bulletin for SBS to sell its Current WBA 100 formulated inventory through to the market, but it is expected that by the Fall of 2020, customers will start to see the new Dec-Tec WBA 100 formulation, packaged in the same pails currently used.



The reason for the change is as follows:

- The current Dec-Tec WBA 100 is a low VOC, low odor product with a 68g/L VOC rating.
- The manufacturer of this product moved their manufacturing facility to a VC compliant and VOC free facility.
- The facility move also represented an initiative by the manufacturer to provide better products that are not only VC compliant but if possible VOC free.
- The current WBA 100 formulation could not be manufactured in the new facility per the new standards and initiative by the manufacturer and therefore a new, compliant, formulation was established well ahead of this full transition.

DEC-TECHNICAL BULLETIN



The noticeable differences from the current WBA 100 formulation to the new WBA 100 formulation are:

- Current formulation is off-white vs New formulation is white



Current WBA 100 formulation



New WBA 100 formulation



Current WBA 100 formulation



New WBA 100 formulation

- Current formulation dries off-white vs New formulation dries white
- Initial grab of New formulation is stronger than the initial grab of the Current formulation.
- Long term grab of New formulation is proven to be equal to and better than the already proven current formulation.
- Peel tests proved that the New formulation had nearly twice as much grab as the Current Formulation.
- New formulation is virtually odorless.
- New WBA 100 formulation is performing as expected in actual applications for well over a year now.

DEC-TECHNICAL BULLETIN



All other attributes remain comparable such as but not limited to:

<u>Attributes</u>	<u>Current Dec-Tec WBA 100 formulation</u>	<u>New Dec-Tec WBA 100 formulation</u>
Water Based Latex Adhesive	YES	YES
Trowel on Application	YES	YES
2.63 GAL / 10 Litre pail	YES	YES
VC Compliant	YES	YES
Application Temp Range = minimum 50° F / 10° C	YES	YES
Weight = 30lbs/pail	YES	YES
Coverage = 300 to 390 sqft	YES	YES
Shelf Life = 1 year when stored in original, unopened packaging at 73°F / 23°C	YES	YES
Compatible with current recommended substrates	YES	YES

If you have any questions concerning this bulletin, please contact Skyline Building Systems Inc. at 1-866-461-3914.

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