

# **SBA 200 VC SOLVENT BASED ADHESIVE**

## THE PRODUCT ADVANTAGE

Dec-Tec SBA 200 VC is a high quality adhesive with excellent grab qualities. Whether on a flat or vertical surface, SBA 200 VC will adhere to any of Dec-Tec's quality membranes and preformed accessories, easily and effectively. Dec-Tec SBA 200 VC also works well on clean metals and flashings.

## Important notes for VC compliant adhesives:

Always follow manufacturer's instructions for the application of VC compliant adhesives as special care and attention needs to be taken when using the adhesives. Upon opening, curing time varies depending on environmental conditions both during and after installation. Do not apply in wet weather or to a wet surface.

It is IMPERATIVE to ensure that the Dec-Tec SBA 200 VC adhesive is competely dry after being applied to the substrate, vertical walls or post prior to applying the membrane. The glue must be in a completely cured, hard state and must not feel rubbery.

## **COMPOSITION**

See Safety Data Sheet for more information. Dec-Tec SBA 200 VC has been formulated with EPA exempt solvents and has a VOC content of 0 g/L.

### **FEATURES:**

- VC compliant = low VOC = low odor
- Solvent based glue offers excellent grab characteristics on flats and verticals
- Able to use in colder temperature installations
- Works on wood, metal, or above grade concrete substrates with the same performance

### **PACKAGING:**

- 5 US gallons / 18.9 litres
- 1 US gallon / 3.78 litres

## **TECHNICAL NOTES:**

- Application temperature: 34°F - 104°F / 1°C - 40°C
- Weight:
  - 50 lbs / 21.6 kg per 5 US gallon pail
  - 17 lbs / 7.75 kg per Case/(2) 1 US gallon pail
- Coverage: 50-60 sq. ft. per gallon when applied to substrate and backside of membrane

## **USES**

Dec-Tec SBA 200 VC is uniquely formulated to be compatible with Dec-Tec membranes.

#### **AREAS OF APPLICATION**

Bareback Membrane Substrates: Smooth Plywood, Metal, Concrete, Wall, DensDeck® or DensDeck Prime®.

## **APPLICATION INSTRUCTIONS**

#### **SURFACE PREPARATION**

All surfaces must be clean, dry, and free of dirt, grease, oil, or other contaminants or particulates.

#### **MIXING**

Mix well before use.

#### **APPLICATION METHODS / TOOLS**

#### Bareback:

Dec-Tec SBA 200 VC is roller-applied to both the backside of the membrane and the substrate in the following manner: Apply Dec-Tec SBA 200 VC to the substrate, vertical walls or post and allow to dry. After the substrate adhesive has dried completely, apply Dec-Tec SBA 200 VC to the back side of the membrane, and allow to become tacky (producing strings) when touched with a dry finger. The Dec-Tec SBA 200 VC on the membrane should not be permitted to dry completely. The membrane is then placed on the substrate (mating adhesive surfaces). The bonded sheet should be pressed firmly in place with a minimum 100 lb (45 kg) steel membrane roller, by rolling in two directions (vertical flashings are handrolled).

### LIMITATIONS

Do not apply in wet weather or to a wet surface. Open time varies depending on weather and temperature conditions. The open time will be shorter on hot days and longer on cold dry days. Eliminate uneven surfaces to ensure positive contact between the membrane and the substrate. Unused adhesive can be saved for use at a later date by simply replacing the pail cover.

#### Substrate Total Rate for Bareback Membranes

- Smooth Plywood 0.61 L/m<sup>2</sup> (1½ US gal./ 100 ft2)
- Metal 0.51 L/m<sup>2</sup> (1¼ US gal./100 ft2)
- Concrete Wall 0.71 L/m<sup>2</sup> (1¾ US gal./100 ft2)
- Georgia Pacific DensDeck® 0.71 L/m<sup>2</sup> (1<sup>3</sup>/<sub>4</sub> US gal./100 ft2)
- Georgia Pacific DensDeck Prime®0.61 L/m<sup>2</sup> (1½ US gal./100 ft2)